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# Thermal desorption cold trap-injection in high-resolution gas chromatography: multivariate optimization of experimental conditions

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## ABSTRACT

In studies of low concentrations of volatile compounds in air, the method of adsorption on porous polymers and determination by thermal desorption cold trap-injection high-resolution gas chromatography is finding increasing application. Factors considered important for injection and chromatographic separation of volatile compounds by this method were investigated with the use of multivariate techniques. For the amount injected on to the chromatographic column, the factors of main importance were found to be the temperature of the injection block, the thickness of the internal coating of the cold trap and the flow-rate. Strong interaction effects were noted For the sharpness of the chromatographic peaks, the flow-rate was the most important factor.

#### INTRODUCTION

Thermal desorption cold trap-injection high-resolution gas chromatography is an effective method for the determination of low concentrations of volatile compounds in air Some studies have been reported concerning the important factors controlling desorption [1,2], but the injection step has not yet been well examined As many factors presumably exert a joint action both on the injection and on the chromatographic performance, this study was performed using multivariate methods, which take possible interaction effects into account Such interaction effects are common in chemistry, and a traditional approach, i e, considering the factors one at a time, is bound to fail if interaction effects are present [3]

Microorganisms such as various species of moulds and bacteria are often found to be the source of contamination of water-damaged buildings, often giving rise to health problems for the inhabitants. The aim of this study was to optimize analytical conditions for the determination of volatile metabolites produced by such microorganisms in affected buildings as well as in laboratory studies. These studies were performed on a test mixture consisting of eight different compounds, selected as being representative of compounds arising from culture media and of some compounds expected to be produced by microorganisms. These compounds also differ sufficiently in polarity and volatility to make these studies of general interest.

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# OPTIMIZATION

The various experimental factors must be assumed to have a joint action, and it is therefore necessary to approach the problem by multivariate methods The overall strategy was (a) first to identify the most important experimental factors by a screening experiment and (b) then to adjust these factors by a response surface technique to an optimum chromatographic performance For evaluation of the results, we considered it necessary to consider both the amounts of injected material and the chromatographic separation

Attempts at using various chromatographic response functions (CRFs) [4,5,6] which compress the multi-dimensional response into a single criterion were considered unsuitable Such single-criterion response functions over-emphasize short retention times and assume that the eluted peaks are fairly evenly distributed over the whole chromatogram and occur to some extent close to each other The composition of our test mixture did not fulfil this requirement A minimum retention time was not considered necessary because, in this study, the chromatographic separation is not the most timeconsuming part of the whole procedure Moreover, in the application of the procedure to real samples, it could not be expected that samples will contain volatile components fulfilling the above-mentioned criteria Instead, in order to achieve a more general optimization, our objective was to obtain a maximum of injected desorbed material and acceptable peak shapes over the whole chromatogram

#### EXPERIMENTAL

#### Chemicals and adsorbent

The chemicals used in the test mixture were *n*-hexane (FSA Laboratory Supplies, HPLC grade), dimethyl disulphide (Janssen, p a ), 3-methyl-2-pentanone (Aldrich, 99%), benzaldehyde (Kebo, puriss), n-decanal (Aldrich, 98%), *n*-tetradecane (Fluka, puriss) and geosmin, synthesized according to Hansson and co-workers [7,8] Tenax TA (60–80 mesh) (Chrompack, 90 mg per sampling tube) was used as adsorbent in the experiments The sampling tubes were made of glass (159 mm × 6 mm O D × 3 mm I D)



Fig 1 Generation of samples A = compressed air cleaned through oil filters and molecular sieve, B = moisturizing outfit consisting of three water-filled dispersion bottles in a thermostated water bath, C = microinjection pump for continuous injection of the test mixture, D = sampling chamber (Teflon, 900  $\times 80 \times 60 \text{ mm}^3$ ) with six outlets for sampling, E = Relative humidity meter, F = air outlet

# Generation of samples

A sampling atmosphere of the test mixture in low concentration (see Table I) was dynamically generated according to Fig 1 The test mixture was slowly injected (25 nl/min) into a stream of air by means of a microinjection pump (Carnegie Medicin CMA/100) A 50  $\mu$ l gas-tight syringe (SGE) was used for the injection The air flow-rate was maintained at 40 l/min and the relative humidity of the air was adjusted to 60% Samples were sorbed on Tenax by pumping the sampling atmosphere through the tubes at 100 ml/min for 5 min Three generations were made, and six analyses were run from each generation to check the repeatability and standard deviation before further use of the spiked tubes in the optimization experiments

#### Injection and chromatographic separation

The experiments were run on a commercial thermal desorption injector (Chrompack 16400 purge and trap injector, modified for thermal desorption injection according to the Chrompack modification manual M-16420-85-2)

The sample, adsorbed on Tenax, was desorbed by heating the sampling tube in the desorption oven A flow of helium transferred the desorbed substances to a cold trap (Fig 2), a fused-silica capillary coated with a 5% phenyl and 95% methyl polysiloxane phase (Chrompack CP-TM-Sil-8CB) Sub-ambient trap temperatures were created by passing a stream of nitrogen cooled by liquid nitrogen through the trap compartment The cold trap was then rapidly heated  $(15^{\circ}C/s)$  in order to inject the sample onto the chromatographic column

Desorption was performed at 220°C for 15 min, using a desorption gas flow-rate of 20 ml/min The measurements were carried out on an HP 5890 gas

No	Substance	Concentration $(ng l^{-1})$	Вр (°С) <sup><i>a</i></sup>	R S D (%) <sup>b</sup>	
1	Hexane	70	68	7	
2	Dimethyl disulphide	70	109	6	
3	3-Methyl-2-pentanone	82	118	4	
4	Toluene	80	111	6	
5	Benzaldehyde	72	178	9	
6	Decanal	73	208-209	15	
7	Tetradecane	68	254	9	
8	Geosmin	68	c	11	

TEST MIXTURE	SUBSTANCES	AND	CONCENTR	ATIONS	IN	TEST	ATMOSPHERF
TEST MINIORE	SOBSTRICES	$\pi n \nu$	CONCLININ	110110	114	1101	TT THOUT THURL

<sup>a</sup> B p = Boiling point at atmospheric pressure

<sup>b</sup> R S D = Relative standard deviation, due to exposure, sample generation, sampling and analysis, based on 18 runs

<sup>c</sup> Data not available

TABLE I

chromatograph with a fused-silica column (HP Ultra 2, 50 m × 0 2 mm I D, coated with cross-linked 5% phenylmethylsilicone, 0 33  $\mu$ m) and a flame ionization detector The detector temperature was 200°C The starting temperature of the chromatographic separation was 30°C and the final temperature was 200°C An HP 3392A integrator was used as a recorder

#### Experimental factors and responses

Many factors may influence the results Some factors were known *a priori* to be important and the task was to determine the trend and magnitude of their influence Other factors presumably exert an



Fig 2 Thermal desorption cold trap (TCT) injector

influence, but their roles remained to be ascertained

The following nomenclature will be used  $x_i$  denotes the coded setting of factor i The response models described below are expressed in the coded variables. The following factors were studied

(1) final temperature of the cold trap (see Fig 2), this setting thus defines the temperature of the sample when transferred to the injection block,

(2) initial temperature of the cold trap,

(3) temperature of the injection block,

(4) thickness of the internal coating of the cold trap,

(5) duration of injection,

(6) additional time during which the chromatographic column was maintained at its starting temperature value,

(7) temperature rise during the chromatographic separation,

(8) flow-rate, this defines the flow-rate both through the cold trap during injection and through the chromatographic column at its starting temperature,

(9) temperature setting of the cold trap after the injection was completed

The range of variations of the experimental factors is specified in Table II Using coded normalized factor settings instead of their natural value has the advantage that the relative importance of each variable can be evaluated directly from the model [3]

The measured results of the chromatographic procedure are called responses For each constitu-

RANGE OF VARIATIONS OF EATERMILMAL FACTORS											
Factor No	Low level $(-)$	Medium level (0)	High level(+)								
1	+130°C	+ 160°C	+ 200°C								
2	$-100^{\circ}C$	-125°C	– 150°C								
3	+150°C	+ 200°C	+ 250°C								
4	Aa	A <sup>a b</sup>	$\mathbf{B}^{a}$								
5	1 min	3 min	5 min								
6	$1 t_0$	$15 t_0$	$2 t_0$								
7	3°C/min	6 5°C/min	10°C/min								
8	10 cm/s	22 cm/s	34 cm/s								
9	<0°C	Room temperature <sup>b</sup>	Room temperature								

RANGE OF VARIATIONS OF EXPERIMENTAL FACTORS

<sup>a</sup> A = CP-TM-SIL-8CB,  $d_f = 1.2 \ \mu\text{m}$ , I D = 0.32 mm B = CP-TM-SIL-8CB,  $d_f = 5.0 \ \mu\text{m}$ , I D = 0.5 mm

<sup>b</sup> Only two levels tested for these factors

ent (k = 1-8, Table I), two characteristics were measured  $A_k$ , the area of the chromatographic peak, and  $W_k$ , the width of the peak at half its maximum height

#### Experimental design

The overall strategy for the study presented in this paper was as follows

(A) run a pilot experiment to validate the experimental domain,

(B) vary the experimental factors considered to be important in a screening experiment with a view to identifying the most important factors,

(C) perform additional experiments to find optimum performance

The pilot experiment consisted of two experimental runs, one in which all experimental factors were set at their upper value, and another in which all experimental factors were set at their lower value This was done to ensure that the responses show a significant variation within the domain and that none of the extreme points yields non-useful responses

To ensure an orthogonal variation of the nine experimental factors, a replicated two-level fractional design  $2^{9-5}$  was used in the screening (entries 1-32, Table III) These experiments were employed to fit a response surface model, containing linear terms  $b_i x_i$  and cross-produced terms  $b_{ij} x_{ij}$  The coefficients of the cross-product terms are aliased two-factor interactions [9], see Appendix Results are given in the next section

Based on the results from the screening addition-

al experiments were carried out with a view to further optimization of the experimental conditions One significant factor, 4 (thickness of the internal coating of the cold trap), was set at its upper level The following factors were maintained at their average setting throughout the experimental study 3 (temperature of the injection block), 6 (additional time during which the chromatographic column was maintained at its starting temperature) and 7 (temperature rise during the chromatographic separation) One variable, 9 (temperature setting of the cold trap after the injection was completed), was not further varied as its variation was found insignificant in the screening For the remaining factors (1, 2, 5 and 8), experiments were run to complete a variation of these factors on three levels (-1, 0, -1)+1), entries 33–50 This also permits square terms for these factors to be included in the model to describe non-linear effects, *ie*, curvature of the response surface

#### Mathematical methods

Principles of response surface technique It is reasonable to assume that the variation of the observed responses  $y (y = A_k \text{ and } W_k)$  is functionally related to the detailed settings of the experimental factors However, as the responses are experimentally determined, there will always be an experimental error component (e) We therefore write the functional relationship between the observed response and the experimental factors as

$$y = f(x_1 \quad x_9) + e$$

TABLE II

### TABLE III

#### EXPERIMENTAL DESIGN FOR SCREENING AND OPTIMIZATION

1-9 are the experimental factors, and their settings (+, - or 0) corresponds to the values specified in Table II

Entry	1	2	3	4	5	6	7	8	9	Entry	1	2	3	4	5	6	7	8	0
	•			•	-					- <u> </u>				-			,		
1	_	-	-	-	_	_	_		+	28	+	+	—	+	_	+	_	_	_
2	+	-	-	-	+	+	+	_	_	29		-	+	+	+	+	_		+
3		+	-	-	+	+	-	+	_	30	+		+	+	-	_	+	—	-
4	+	+	_	_	****	-	+	+	+	31		+	+	+	-	_	_	+	
5	_	-	+	-	+	_	+	+	_	32	+	+	+	+	+	+	+	+	+
6	+		+	-	-	+	-	+	+	33	0	0	0	+	0	0	0	0	+
7	-	+	+	-	—	+	+	-	+	34	+	0	0	+	0	0	0	0	+
8	+	+	+		+	—	-	-	-	35	—	0	0	+	0	0	0	0	+
9	-	-	-	+		+	+	+	-	36	0	+	0	+	0	0	0	0	+
10	+	-	-	+	+	-	-	+	+	37	0	-	0	+	0	0	0	0	+
11	-	+	-	+	+	-	+	_	+	38	0	0	0	+	+	0	0	0	+
12	+	+	-	+	-	+		_	_	39	0	0	0	+	-	0	0	0	+
13	-	-	+	+	+	+	-	-	+	40	0	0	0	+	0	0	0	+	+
14	+	-	+	+	_	_	+	-	-	41	0	0	0	+	0	0	0	_	+
15	-	+	+	+	-	-	-	+	-	42	0	0	0	+	0	0	0	0	+
16	+	+	+	+	+	+	+	+	+	43	+	0	0	+	0	0	0	0	+
17	-		-	-	-	-	-	-	+	44	-	0	0	+	0	0	0	0	+
18	+		-	-	+	+	+	-	-	45	0	+	0	+	0	0	0	0	+
19	-	+	-	-	+	+	-	+	_	46	0	-	0	+	0	0	0	0	+
20	+	+	-	-	-	-	+	+	+	47	0	0	0	+	+	0	0	0	+
21	—	-	+	-	+		+	+	-	48	0	0	0	+	-	0	0	0	+
22	+	-	+	-	-	+	-	+	+	49	0	0	0	+	0	0	0	+	+
23	-	+	+	-		+	+		+	50	0	0	0	+	0	0	0	-	+
24	+	+	+	-	+		-	—	-	51	_	0	+	+	0	0	+	+	0
25	-	-	-	+	-	+	+	+	-	52	-	0	+	+	0	0	+	+	0
26	+	-	-	+	+	-	-	+	+	53	-	0	+	+	0	0	+	+	0
27		+	-	+	+	-	+	-	+	54	-	0	+	+	0	0	+	+	0

It is not possible to derive an analytical expression for f from purely theoretical considerations. It is reasonable to assume, however, that f can be approximated by a Taylor expansion when the range of variation in the independent factors  $x_1-x_9$  is limited A Taylor expansion will take the form of a polynomial in the independent factors

$$y = b_0 + \Sigma b_1 x_1 + \Sigma \Sigma b_{ij} x_i x_j + \Sigma \Sigma \Sigma b_{ijk} x_i x_j x_k + e$$

A sufficiently good approximation can often be obtained if the Taylor expansion is truncated after the second degree terms The polynomial coefficients (model parameters) can be estimated by least squares multiple regression of the polynomial to the observed responses

The systematic variation induced by changing the experimental conditions is thus described by the

coefficients of the polynomial model In order to be considered significant, an experimental factor must produce a variation in the response above the noise level *e*, caused by the experimental error The error variation can be assumed to be normally and independently distributed Hence, significant variables can be identified by plotting the corresponding coefficients on normal probability paper A normally distributed random error variation will be depicted by a straight line Significant model coefficients will appear as outliers To the right of the line in the upper right quadrant, or to the left in the lower left quadrant, such effects are either too small or too large to be error variations For details of this technique, see ref 10

Principal component (PC) analysis To analyse the systematic variation of the responses over the entire set of the responses the response matrices were subjected to principal component decomposition There are two kinds of responses A PC model was established for each of them separately Detailed accounts of PC analysis have been given elsewhere [11-13] Here, it is sufficient to say that principal components partition the response matrix into two parts scores and loadings The scores describe the systematic between-objects variation over the entire set Hence the score vector can be used as a response vector for the entire set of experiments The score value is a linear combination of the original response variables, and thus the error will also have an approximately normal distribution Significant experimental factors can therefore be discerned by a normal probability plot of estimated model parameters obtained by fitting the response model to the score vector A thorough discussion of this technique in screening experiments is given in ref 14, and its application to response surface modelling has been described by Bratchell [15] To avoid overfitting, the principal component models were established through cross-validations [16] Prior to computing the principal components, the original response variables were scaled to unit variance In this way, an equal importance of each response is assumed and blow-up of the variance because of differences in magnitude in the recorded responses is avoided For a discussion on scaling in principal component analysis, see ref 13 The loadings describe how the response variables take part in this systematic variation

# **RESULTS AND DISCUSSION**

The experimental design is shown in Table III The observed responses in these experiments are summarized in Tables IV and V

Analysis of the residuals after fitting a secondorder interaction model to the screening design (entries 1–32) indicated a systematic lack of fit Plotting the residuals against the response value predicted by the model showed a U-shaped scatter plot This indicated that an improved model fit was likely to be expected if square terms were also included in the model

# Principal component analysis and response model fitting to the score vectors

Peak surfaces Principal component analysis of the data in Table IV afforded one highly significant

component and two additional components of borderline significance (72 + 12 + 6%) explained variance) Taking into account the fact that the measured peak areas differ in magnitude, this result was to be expected Because of this and because peak areas cannot be negative, a logarithmic transformation of the original data could be expected to yield an improved principal component model fit Principal component analysis of the logarithmically transformed peak areas afforded one significant component which accounted for 70% of the total variance The corresponding score values are summarized in Table IV (*t*-values) The loadings (*p*-values) are given as the bottom line in the table

The following response model was obtained by least squares fitting to the score values given in Table IV

 $t_{1}(\log \text{ area}) = -4\,04 + 0\,004x_{1} - 0\,18x_{2} + 1\,16x_{3} + 2\,02x_{4} - 0\,01x_{5} + 0\,50x_{6} + 0\,26x_{7} + 0\,22x_{8} - 0\,14x_{9} + 0\,02x_{1}x_{2} + 0\,17x_{1}x_{3} - 0\,08x_{1}x_{4} - 0\,27x_{2}x_{3} + 0\,27x_{2}x_{4} + 0\,86x_{3}x_{4} + 1\,32x_{1}^{2} - 0\,41x_{2}^{2} + 0\,31x_{5}^{2} + 2\,37x_{8}^{2}$ 

The estimated cross-product coefficients represent aliased two-factor interactions, see Appendix A normal probability plot of the estimated coefficients is shown in Fig 3 A plot of the residuals against the estimated score value is shown in Fig 4 The plot does not indicate a lack of fit [17,18] Fig 5–7 show three-dimensional plots of the response surface

*Peak widths* A one-component PC model was significant according to cross-validation and accounted for 90% of the total variance of the responses in Table V The following response model was determined from the score vector

 $t_{1}(\text{peak width}) = -156 - 006x_{1} + 003x_{2} + 011x_{3} - 005x_{4} + 016x_{5} + 008x_{6} - 058x_{7} - 290x_{8} + 006x_{9} - 014x_{1}x_{2} + 003x_{1}x_{3} - 001x_{1}x_{4} + 008x_{2}x_{3} - 005x_{2}x_{4} - 003x_{3}x_{4} + 023x_{1}^{2} + 015x_{2}^{2} + 015x_{5}^{2} + 219x_{8}^{2}$ 

A normal probability plot of the estimated coefficients is shown in Fig 8

#### Evaluation of each response separately

When each response variable was fitted separately with the response functions given above, the results were almost identical to those obtained from the score vectors

TABLE IV
OBSERVED RESPONSES, PEAK AREAS (INTEGRATOR COUNTS)

Entry   A1   A2   A3   A4   A5   A6   A7   A8   I     1   13 592   4482   12 917   19 630   8 427   3 844   9 948   7 4455   -4 12     3   15 531   5067   15 208   22 185   12 495   5 039   10 843   8 561   -2 17     4   14 129   3 540   13 552   28 952   13 165   6 4 967   12 816   10 844   -0 82     6   13 39   4 933   14 987   21 778   11 1229   4 448   11 6448   9 013   -2 44     7   16 808   5 297   16 011   22 015   10 1690   8 800   -2 21   9 9013   -2 443     9   21 902   6 518   19 217   27 540   13 089   7 568   15 033   12 221   0 90     10   16 733   5 302   15 682   23 122   14 800   7 055   13 288   10 633   8 -03     11   16 733   5										
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Entry	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	A <sub>4</sub>	A <sub>5</sub>	A <sub>6</sub>	A <sub>7</sub>	A <sub>8</sub>	<i>t</i> <sub>1</sub>
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	13 592	4 482	12 917	19 630	8 427	3 844	9 948	7 485	-4 12
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	13 559	4 607	13 945	19 334	11 849	6 922	12 752	10 381	-179
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	3	15 381	5 067	15 208	22 185	12 495	5 039	10 843	8 561	-2.17
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	4	14 129	3 540	13 558	28 952	13 116	5 422	11 436	8 890	-220
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	5	15 413	5 623	17 807	24 935	13 986	4 967	12 816	10 284	-0.82
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	6	13 339	4 933	14 987	21 778	11 229	4 438	11 648	9 013	-244
8 13 790 4 695 14 010 22 115 10 146 4 236 9 646 7 104 $-3$ 49   9 21 902 6 518 19 217 27 540 13 089 7 568 15 033 12 221 0 90   10 15 919 5 616 16 675 25 260 13 616 8 597 12 875 10 129 $-0$ 28   12 19 294 5 706 16 673 24 584 10 191 5 436 10 497 8 240 $-1$ 87   13 19 367 10 147 3 002 4 6446 15 729 7 305 13 426 10 507 2 69   14 19 518 11 376 33 282 43 578 23 167 6 898 14 143 11 0444 3 59   15 23 641 7 723 23 590 35 052 18 124 7 386 13 867 16 6183 445   17 14 053 4 600 13 480 19 450 9 082 4 557 10 647 24 77 -4 47   12 15 548 5 240 15 893 24 493 12 233 5 337 10 350	7	16 808	5 297	16 011	22 075	11 710	4 230	10 930	8 500	-227
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	8	13 790	4 695	14 010	22 115	10 416	4 236	9 646	7 104	-349
	9	21 902	6 518	19 217	27 540	13 089	7 568	15 033	12 221	0 90
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	10	15 919	5 616	16 765	25 260	13 616	8 597	12 875	10 129	-0.28
	11	16 733	5 302	15 682	23 122	14 860	7 053	13 288	10 638	-0.53
	12	19 294	5 706	16 673	24 584	10 191	5 436	10 497	8 240	-187
	13	19 367	10 147	30 002	46 446	15 729	7 305	13 426	10 507	2 69
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	14	19 518	11 376	33 282	43 578	23 107	6 898	14 143	11 044	3 59
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	15	23 641	7 723	23 590	35 052	18 124	7 386	13 867	11 005	1 98
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	16	25 281	8 249	25 085	38 009	23 454	10 524	19 763	16 183	4 45
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	17	14 053	4 600	13 480	19 450	9 082	4 557	10 647	8 068	-347
19 15 518 5 240 15 893 24 493 12 233 5 337 10 337 7 973 $-2 07$ 20 15 886 4 721 14 366 22 948 11 266 4 287 9 652 7 597 $-4 47$ 21 16 069 5599 16 967 24 771 12 437 4030 10 367 7 859 $-2 16$ 23 20 424 5 545 16 149 29 217 16 252 5 7 39 13 050 10 148 0 14   23 20 424 5 545 16 149 135 11 679 4 154 12 096 9 364 $-2 96$ 25 21 156 6 392 18 583 27 056 11 708 7 656 13 378 10 755 0 19   26 14 842 4994 15 042 21 782 10 866 14 701 12 142 106   29 18 67 11 161 33 232 49 767 22 167 975 18 069 15 087 5 12   30 19 117 10 441 30 765 50 515 21 649 7040 8 470 16 515 <	18	_	_		_	_			-	_
2015 8864 72114 36622 94811 2664 2879 6527 597 $-4 47$ 2116 0695 59916 96724 77112 4374 03010 3677 859 $-2 16$ 2215 6526 45119 07829 42716 2525 73913 05010 1480 142320 4245 45516 14923 9148 8203 8038 7866 317 $-3 39$ 2412 2324 36813 15619 13511 6794 15412 0969 364 $-2 96$ 2521 1566 39218 58327 05611 7087 65613 37810 7550 192614 8424 99415 04221 78211 0824 75710 4508 352 $-2 61$ 2717 8085 57316 55124 43915 3206 16613 24710 157 $-0 48$ 2820 5456 45618 99128 12114 4248 36614 70112 1421 062919 86711 16133 23249 76722 1677 97818 06915 0875 123019 11710 44130 76550 51521 6197 04414 75611 3873 613123 0177 72923 44334 74619 4088 87016 51514 0863 013227 2828 36325 44440 16321 5829 80619 02514 8804 213318 8766 71719 473 <td< td=""><td>19</td><td>15 518</td><td>5 240</td><td>15 893</td><td>24 493</td><td>12 233</td><td>5 337</td><td>10 337</td><td>7 973</td><td>-207</td></td<>	19	15 518	5 240	15 893	24 493	12 233	5 337	10 337	7 973	-207
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	20	15 886	4 721	14 366	22 948	11 266	4 287	9 652	7 597	-4 47
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	21	16 069	5 599	16 967	24 771	12 437	4 0 3 0	10 367	7 859	-216
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	22	15 652	6 451	19 078	29 427	16 252	5 739	13 050	10 148	0 14
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	23	20 424	5 545	16 149	23 914	8 820	3 803	8 786	6 317	-3 39
2521156639218583270561170876561337810755019261484249941515042217821108244757104508352-26127177808557316551244391532061661324710157-0-048282054564561899128121144248366147011214210629191916111332324976722167979518806915875123019117104413076550515116611337336131230177729234433474619<408	24	12 232	4 368	13 156	19 135	11 679	4 154	12 096	9 364	-296
2614 8424 99415 04221 78211 0824 75710 4508 352 $-2 61$ 2717 8085 57316 55124 43915 3206 16613 24710 157 $-0 48$ 2820 5456 45618 99128 12114 4248 36614 70112 1421062919 86711 16133 23249 76722 1679 79518 06915 0875 123019 11710 44130 76550 51521 6197 04414 75611 3873 613123 0177 72923 44334 74619 4088 87016 51514 0863 013227 2828 36325 44440 16321 5829 80619 02514 8804 213318 8766 71719 94730 28013 3318 06815 78812 0721 213418 5016 61919 12626 97712 2948 41215 0872 4180 763520 4967 31121 35532 27014 0788 02114 94012 2681 593618 3396 71719 81731 28313 7907 33914 64711 0630 883719 0986 87218 33029 19913 367-10 5879 089-0 463816 5356 32217 93527 16010 9497 03910 1158 786-1 1093920 0797 22021 11235 534 <td>25</td> <td>21 156</td> <td>6 392</td> <td>18 583</td> <td>27 056</td> <td>11 708</td> <td>7 656</td> <td>13 378</td> <td>10 755</td> <td>0 19</td>	25	21 156	6 392	18 583	27 056	11 708	7 656	13 378	10 755	0 19
2717 8085 57316 55124 43915 3206 16613 24710 157 $-0.48$ 2820 5456 45618 99128 12114 4248 36614 70112 1421 062919 86711 16133 23249 76722 1679 79518 06915 0875 123019 11710 44130 76550 51521 6197 04414 75611 3873 613123 0177 72923 44334 74619 4088 87016 51514 0863 013227 2828 36325 44440 16321 5829 80619 02514 8804 213418 5016 61919 12626 97712 2948 41215 08712 4180 763520 4967 31121 35532 27014 0788 02114 94012 2681 593618 3396 71719 91731 28313 7907 33914 64711 0630 883719 0986 87218 33029 19913 367-10 5879 089-0 463816 8536 32217 93527 16010 9497 03910 1158 786-1 093920 0797 22021 11235 53417 1278 14714 72011 3331 824022 6677 41422 27038 32519 73610 85116 8731 2 9243 164124 0076 90720 82732 2459<	26	14 842	4 994	15 042	21 782	11 082	4 757	10 450	8 352	-261
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	27	17 808	5 573	16 551	24 439	15 320	6 166	13 247	10 157	-0.48
2919867111613323249497672216799795188069151587751230191171044130765505121619774414756113873613123017772923443347461940888701651514086301322728836325444401632188298061992514480421331887666717199473028013331888812072121341850166619122669771224484121508712448076352049673112135322701440780211444012268159361833967171998173112831370077391464711063088371919986872183302919913367-1058799089-04638<	28	20 545	6 456	18 991	28 121	14 424	8 366	14 701	12 142	1 06
301911710441307655051521619777441475611138736131230177772923443347461940888701651514148663013227282836325444401632158298061902514880421331887667171994730280133180681578812072113418501661919126269771229484121508712418076352049673112135532270140788021144401226815936183396671719817312830990367-1058799089-063719198687218330291913367-1058799089-06381685366322179352716010949703910	29	19 867	11 161	33 232	49 767	22 167	9 795	18 069	15 087	5 12
3123 0177 72923 44334 74619 4088 87016 51514 0863 013227 2828 36325 44440 16321 5829 80619 02514 8804 213318 8766 71719 94730 28013 3318 06815 78812 0721 213418 5016 61919 12626 97712 2948 41215 08712 4180 763520 4967 31121 35532 27014 0788 02114 94012 2681 593618 3396 71719 81731 28313 7907 33914 64711 0630 883719 0986 87218 33029 19913 367-10 5879 089-0 463816 8536 32217 93527 16010 9497 03910 1158 786-1 093920 0797 22021 11235 53417 1278 14714 72011 3331 824022 6677 41422 27038 32519 73610 85116 87312 9243 164124 0076 90720 82732 45915 0478 05014 04110 7261 344215 1075 94216 73225 36311 3666 20612 6969 390-1 034318 5967 21920 51631 66713 5637 59615 29312 2791 344420 0487 29420 87232 380 <td< td=""><td>30</td><td>19 117</td><td>10 441</td><td>30 765</td><td>50 515</td><td>21 619</td><td>7 044</td><td>14 756</td><td>11 387</td><td>3 61</td></td<>	30	19 117	10 441	30 765	50 515	21 619	7 044	14 756	11 387	3 61
3227 2828 36325 44440 16321 5829 80619 02514 8804 213318 8766 71719 94730 28013 3318 06815 78812 0721 213418 5016 61919 12626 9771 2 2948 41215 08712 4180 763520 4967 31121 35532 27014 0788 02114 94012 2681 593618 3396 71719 81731 28313 7907 33914 64711 0630 883719 0986 87218 33029 19913 367-10 5879 089-0 463816 8536 32217 93527 16010 9497 03910 1158 786-1 093920 0797 22021 11235 53417 1278 14714 72011 3331 824022 6677 41422 27038 32519 73610 85116 8731 2 9243 164124 0076 90720 82732 45915 0478 05014 04110 7261 344215 1075 94216 73225 36311 3666 20612 6969 390-1 034318 5967 21920 51631 66713 5637 59615 29312 2791 344420 0487 29420 87232 38015 3088 31115 58512 6541 844518 2616 08719 06629 063<	31	23 017	7 729	23 443	34 746	19 408	8 870	16 515	14 086	3 01
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	32	27 282	8 363	25 444	40 163	21 582	9 806	19 025	14 880	4 21
3418 5016 61919 12626 97712 2948 41215 08712 4180 763520 4967 31121 35532 27014 0788 02114 94012 2681 593618 3396 71719 81731 28313 7907 33914 64711 0630 883719 0986 87218 33029 19913 367-10 5879 089-0 463816 8536 32217 93527 16010 9497 03910 1158 786-1 093920 0797 22021 11235 53417 1278 14714 72011 3331 824022 6677 41422 27038 32519 73610 85116 87312 9243 164124 0076 90720 82732 45915 0478 05014 04110 7261 344215 1075 94216 73225 36311 3666 20612 6969 390-1 034318 5967 21920 51631 66713 5637 59615 29312 2791 344420 0487 29420 87232 38015 3088 31115 58512 6541 844518 2616 08719 06629 06312 5418 56211 3389 944-0 044617 5766 23117 31827 6589 5816 3908 9687 603-1 894718 3056 59618 40128 5141	33	18 876	6717	19 947	30 280	13 331	8 068	15 788	12 072	1 21
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	34	18 501	6 6 1 9	19 126	26 977	12 294	8 412	15 087	12 418	0 76
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	35	20 496	7 311	21 355	32 270	14 078	8 021	14 940	12 268	1 59
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	36	18 339	6 717	19 817	31 283	13 790	7 339	14 647	11 063	0.88
3816 8536 32217 93527 16010 9497 03910 1158 786-1 093920 0797 22021 11235 53417 1278 14714 72011 3331 824022 6677 41422 27038 32519 73610 85116 87312 9243 164124 0076 90720 82732 45915 0478 05014 04110 7261 344215 1075 94216 73225 36311 3666 20612 6969 390-1 034318 5967 21920 51631 66713 5637 59615 29312 2791 344420 0487 29420 87232 38015 3088 31115 58512 6541 844518 2616 08719 06629 06312 5418 56211 3389 944-0 044617 5766 23117 31827 6589 5816 3908 9687 603-1 894718 3056 59618 40128 51411 4257 5159 6538 351-0 894818 2307 24120 92431 27019 4027 98514 13810 8241 555023 1149 64028 68141 74515 0816 88713 54811 2492 515116 9745 84118 49627 67312 7476 83912 9569 939-5220 4747 00822 46334 32815	37	19 098	6 872	18 330	29 199	13 367	_	10.587	9 089	-0.46
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	38	16 853	6 322	17 935	27 160	10 949	7 039	10 115	8 786	-1 09
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	39	20 079	7 220	21 112	35 534	17 127	8 147	14 720	11 333	1 82
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	40	22 667	7 414	22 270	38 325	19 736	10 851	16 873	12 924	3 16
421510759421673225363113666206126969390 $-1$ 0343185967219205163166713563759615293122791344420048729420872323801530883111558512654184451826160871906629063125418562113389944 $-0$ 044617576623117318276589581639089687603 $-1$ 8947183056596184012851411425751596538351 $-0$ 89481823072412020243127019402779851413810824115549	41	24 007	6 907	20 827	32 459	15 047	8 050	14 041	10 726	1 34
4318 5967 21920 51631 66713 5637 59615 29312 2791 344420 0487 29420 87232 38015 3088 31115 58512 6541 844518 2616 08719 06629 06312 5418 56211 3389 944 $-0 04$ 4617 5766 23117 31827 6589 5816 3908 9687 603 $-1 89$ 4718 3056 59618 40128 51411 4257 5159 6538 351 $-0 89$ 4818 2307 24120 92431 27019 4027 98514 13810 8241 55495023 1149 64028 68141 74515 0816 88713 54811 2492 515116 9745 84118 49627 67312 7476 83912 9569 939-5220 4747 00822 46334 32815 5597 95114 26011 173-5322 2916 48420 64733 33517 0659 06114 72912 114-5418 8276 41220 26029 46313 3587 48412 79810 285- $p$ 0 24910 36760 37880 37260 36650 34730 36060 3681	42	15 107	5 942	16 732	25 363	11 366	6 206	12 696	9 390	-1.03
4420 0487 29420 87232 38015 3088 31115 58512 6541 844518 2616 08719 06629 06312 5418 56211 3389 944 $-0 04$ 4617 5766 23117 31827 6589 5816 3908 9687 603 $-1 89$ 4718 3056 59618 40128 51411 4257 5159 6538 351 $-0 89$ 4818 2307 24120 92431 27019 4027 98514 13810 8241 5549 $        -$ 5023 1149 64028 68141 74515 0816 88713 54811 2492 515116 9745 84118 49627 67312 7476 83912 9569 939 $-$ 5220 4747 00822 46334 32815 5597 95114 26011 173 $-$ 5322 2916 48420 64733 33517 0659 06114 72912 114 $-$ 5418 8276 41220 26029 46313 3587 48412 79810 285 $ p$ 0 24910 36760 37880 37260 36650 34730 36060 3681	43	18 596	7 219	20 516	31 667	13 563	7 596	15 293	12 279	1 34
4518 2616 08719 06629 06312 5418 56211 3389 944 $-0 04$ 4617 5766 23117 31827 6589 5816 3908 9687 603 $-1 89$ 4718 3056 59618 40128 51411 4257 5159 6538 351 $-0 89$ 4818 2307 24120 92431 27019 4027 98514 13810 8241 55495023 1149 64028 68141 74515 0816 88713 54811 2492 515116 9745 84118 49627 67312 7476 83912 9569 939-5220 4747 00822 46334 32815 5597 95114 26011 173-5322 2916 48420 64733 33517 0659 06114 72912 114-5418 8276 41220 26029 46313 3587 48412 79810 285- $p$ 0 24910 36760 37880 37260 36650 34730 36060 3681	44	20 048	7 294	20 872	32 380	15 308	8 311	15 585	12 654	1 84
46 $17576$ $6231$ $17318$ $27658$ $9581$ $6390$ $8968$ $7603$ $-189$ $47$ $18305$ $6596$ $18401$ $28514$ $11425$ $7515$ $9653$ $8351$ $-089$ $48$ $18230$ $7241$ $20924$ $31270$ $19402$ $7985$ $14138$ $10824$ $155$ $49$ $        50$ $23114$ $9640$ $28681$ $41745$ $15081$ $6887$ $13548$ $11249$ $251$ $51$ $16974$ $5841$ $18496$ $27673$ $12747$ $6839$ $12956$ $9939$ $ 52$ $20474$ $7008$ $22463$ $34328$ $15559$ $7951$ $14260$ $11173$ $ 53$ $22291$ $6484$ $20647$ $33335$ $17065$ $9061$ $14729$ $12114$ $ 54$ $18827$ $6412$ $20260$ $29463$ $13358$ $7484$ $12798$ $10285$ $ p$ $02491$ $03676$ $03788$ $03726$ $03665$ $03473$ $03606$ $03681$	45	18 261	6 087	19 066	29 063	12.541	8 562	11 338	9 944	-0.04
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	46	17 576	6 231	17 318	27 658	9 581	6 390	8 968	7 603	-1.89
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	47	18 305	6 596	18 401	28 514	11 425	7 515	9 653	8 351	-0.89
49 -	48	18 230	7 241	20 924	31 270	19 402	7 985	14 138	10 824	1.55
	49		-		_	_	_	-	_	-
51 16 974 5 841 18 496 27 673 12 747 6 839 12 956 9 939 -   52 20 474 7 008 22 463 34 328 15 559 7 951 14 260 11 173 -   53 22 291 6 484 20 647 33 335 17 065 9 061 14 729 12 114 -   54 18 827 6 412 20 260 29 463 13 358 7 484 12 798 10 285 -   p 0 2491 0 3676 0 3788 0 3726 0 3665 0 3473 0 3606 0 3681	50	23 114	9 640	28 681	41 745	15 081	6 887	13 548	11 249	2 51
52 20 474 7 008 22 463 34 328 15 559 7 951 14 260 11 173 -   53 22 291 6 484 20 647 33 335 17 065 9 061 14 729 12 114 -   54 18 827 6 412 20 260 29 463 13 358 7 484 12 798 10 285 -   p 0 2491 0 3676 0 3726 0 3665 0 3473 0 3606 0 3681	51	16 974	5 841	18 496	27 673	12 747	6 839	12 956	9 9 3 9	
53 22 291 6 484 20 647 33 335 17 065 9 061 14 729 12 114 -   54 18 827 6 412 20 260 29 463 13 358 7 484 12 798 10 285 -   p 0 2491 0 3676 0 3788 0 3726 0 3665 0 3473 0 3606 0 3681	52	20 474	7 008	22 463	34 328	15 559	7 951	14 260	11 173	_
54   18 827   6 412   20 260   29 463   13 358   7 484   12 798   10 285   -     p   0 2491   0 3676   0 3788   0 3726   0 3665   0 3473   0 3606   0 3681	53	22 291	6 484	20 647	33 335	17 065	9 061	14 729	12 114	_
p 0 2491 0 3676 0 3788 0 3726 0 3665 0 3473 0 3606 0 3681	54	18 827	6 412	20 260	29 463	13 358	7 484	12 798	10 285	_
	р	0 2491	0 3676	0 3788	0 3726	0 3665	0 3473	0 3606	0 3681	

TABLE V

**OBSERVED RESPONSES, PEAK WIDTHS (MM)** 

Entry	W <sub>1</sub>	W <sub>2</sub>	W <sub>3</sub>	W <sub>4</sub>	W <sub>5</sub>	W <sub>6</sub>	<i>W</i> <sub>7</sub>	W <sub>8</sub>	<i>t</i> <sub>1</sub>
1	80	11 5	10 25	11 25	13 25	12 5	13 5	17 75	4 33
2	10 5	90	8 5	8 75	12 75	11 5	12 75	17 5	3 67
3	2 75	5 25	55	55	55	5 25	5 75	60	-0 91
4	2 25	2 75	2 75	-	30	2 75	30	35	-297
5	3 25	30	3 25	30	30	2 75	3 25	35	-2 44
6	35	4 5	4 75	4 75	5 75	50	5 75	5 75	-109
7	11 0	90	85	90	13 5	12 0	13 25	18 5	3 97
8	95	12 5	110	11 75	13 5	12 75	14 0	18 5	4 91
9	3 25	30	30	-	30	2 75	30	3 75	-247
10	30	4 75	50	50	5 75	50	55	5 75	-1.08
11	7 25	90	8 75	95	15 5	11 75	13 0	18 0	3 69
12	10 5	11 5	11 75	115	13 5	12 75	13 25	17 5	3 98
13	10.5	12 5	12 0	12 25	13 25	11 75	13 0	17 5	4 95
14	6 75	95	90	9 25	11 75	11 75	12 75	170	3 28
15	30	40	4.5	45	5 75	5 5	5 75	60	-120
16	3 25	3 75	40	3 75	3.5	2 75	3 25	3 5	-2.14
17	80	11.5	10.25	11.0	13 25	12.25	13 25	17.5	4 25
18	-	-	-			-		_	-
10		_	_	_	_	_	-		-
20	2 25	2 75	3.0	3.0	3.0	2 75	3.0	3 25	2 67
20	-	275	-	50	-	-	-	-	-
21	_	_	_	_	_	_	_	_	_
22	_	_	_		_	-		-	_
23			_	_		_	_	_	
25	3.0	2 75	3.0	3.0	3.0	3.0	3.0	35	- 2 54
25	3 25	275	50	5 25	5 25	55	55	50	-0.98
20	5 25	50	50	525	525	55	55	00	-0.96
20	_	_	_	_	_	_	_		_
20	_	_	_	_	_	_	_	_	_
29	_			_			_		
21	_	_	_	_	_		_	_	—
21	2.0	2 75	4.0	2 75	25	2 75	2 25	2 75	-216
32 22	4.25	375	40	375	35	273	525	575	-210
22	4 2 5	4 3	40	4 23	43	4 23	45	55	-144
34	40	4 25	40	4 25	4 3	4 25	45	55	-150
33	40	4 3	40	40	4 23	4 25	4 3	575	-150
30	40	4 25	40	4 25	4 5	40	4 25	55	-1 54
31	40	4 25	40	40	4 25	4 25	4 5	55	-1 54
38	40	4 3	40	4 25	45	40	45	55	-149
39	35	4 25	3 75	40	45	40	4 5	2.2	-1 64
40	30	3 5	3 25	35	3 /5	3 3	3 3	375	-220
41	95	975	875	-	120	12 /5	130	180	291
42	40	45	40	4 25	45	40	45	55	-149
43	4 25	4 25	40	4 25	45	4 25	45	55	-147
44	40	45	4 25	45	45	4 25	45	55	-141
45	40	4 25	40	4 25	45	4 25	45	5 5	-150
46	40	4 25	40	40	4 5	40	45	5 75	-153
47	-	-	-		—		-	-	-
48	_		—	-			_	-	-
49	_	-	-	_	_	-	_		-
50	95	-	-	90	11 25	11 5	12 75	17 25	3 69
51	-	_	—	—	-	_	-	-	-
52	-	-		—	_	-	-	-	
53	35	30	3 25		30	2 75	3 25	3 25	-
54	3 25	3 25	30	30	30	2 75	3 25	35	-
р	0 3487	0 3671	0 3656	0 3160	0 3633	0 3338	0 3657	0 3647	



Fig 3 Normal probability plot of estimated coefficients, log peak areas

#### Interpretations

From the results presented above, we conclude that the following experimental factors exert a significant influence on chromatographic performance

Peak areas a weak influence of factor 1 (final temperature of the cold trap), a strong linear influence of 3 (temperature of the injection block) and 4 (inner coating of the cold trap) and a strong interaction effect between 3 and 4, and a strong significant non-linear influence of the flow-rate (8)

Peak widths as expected, the most important factor is 8 (flow-rate), an influence (however weak) of 7 (temperature rise) is also found

# Preferred settings of the experimental factors

For obtaining the desired result, maximum injected sample (maximum peak area) and sharp peaks, the following settings of the experimental factors can be inferred from the results above



Fig 5 Response surface of log peak areas against temperature of injection block against thickness of internal coating of cold trap

(1) the final temperature of the cold trap should be at its lower setting,

(2) the initial temperature of the cold trap could be set at any value in the explored range of variation,

(3) because of the strong interaction effect with factor 4, the temperature of the injection block should be set at its upper value,

(4) a cold trap with a thick-layered inner coating should be used (see 3),

(5,6) the duration of the injection and the additional time during which the chromatographic column is maintained at its starting temperature can be set at any value in the explored domain,

(7) the temperature rise during chromatography should be at its higher value to ensure sharp peaks,

(8) the flow-rate should be set at its higher level,

(9) the temperature of the cold trap after injection is completed has no significant influence within the experimental domain



Fig 4 Residuals against estimated score value, log peak areas



Fig 6 Responde surface of log peak areas against thickness of internal coating of cold trap against flow-rate



Fig 7 Response surface of log peak areas against final temperature of cold trap against temperature of injection block

Replicated experiments carried out under the conditions indicated above are shown in Table III. entries 51–54 The corresponding results are shown in Tables IV and V These results confirm the conclusions with regard to the sharpness of the chromatographic peaks For the peak areas, the results are good but are not at their possible maximum value as predicted by the model An unexpected observation is that the integrated peak areas show a minimum along the flow-rate variation This observation was made for all compounds in the test mixture and 1s not an artifact The reason for this 1s not vet fully understood The best results were found at the extremes of the flow-rate variation. The flowrate variation was chosen in order to cover the minimum of the Van Deemter relationships, as determined for geosmin and 3-methyl-2-pentanone



Fig 8 Normal probability plot of estimated coefficients, peak widths



Fig 9 Chromatogram of the test mixture after optimization Substances 1–8 according to Table I Chromatographic conditions are given under Experimental

#### CONCLUSIONS

The results obtained provided the information required for establishing the optimum conditions for the thermal desorption injection and chromatography The advantages of a multivariate strategy are evidenced by the finding of strong interaction effects between the experimental factors. We note that a traditional approach, ie, considering the factors one at a time, would have failed because of the presence of interaction effects [3]

To simplify the problem of multiple responses, that is, characteristics of all peaks in the chromatograms, we used principal component modelling to obtain a description of the *systematic* variation over the set of experiments This variation is described by the score vectors In all instances the different characteristics were described by one significant component, which thus served as a single criterion Contrary to different chromatographic response functions, the multivariate information is not lost in the principal component model It is always possible to go back to the original responses

One important consequence of the optimized procedure is that the total time of analysis can be kept conveniently short without loss of quality of the eluted peaks (see Fig 9)

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# APPENDIX

The  $2^{9-5}$  fractional design used in the screening experiment was constructed from a complete twolevel, four-factor factorial design. The independent generators [3,9] of the fractional design were 5 =123, 6 = 124, 7 = 134, 8 = 234, 9 = 1234

The confounding pattern of the aliased two-factor interactions will thus be

12 = 35 = 46 = 78

- 13 = 25 = 47 = 68
- 14 = 26 = 58
- 23 = 15 = 48
- 24 = 16 = 38 = 57
- 34 = 28 = 17 = 56

The response model used in the screening experiment thus contained the following terms

 $y = b_0 + \Sigma b_1 x_1 + b_{12} x_1 x_2 + b_{13} x_1 x_3 + b_{14} x_1 x_4$  $+ b_{23} x_2 x_3 + b_{24} x_2 x_4 + b_{34} x_3 x_4$ 

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